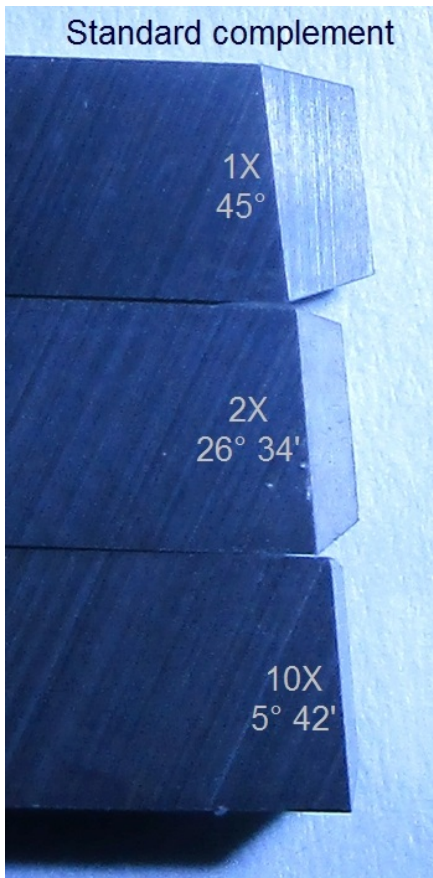
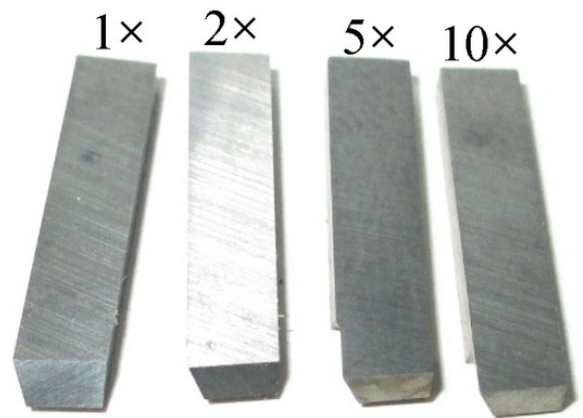


Tooke® Gage cutting tips: which is which?

There is no way to mark the cutting tips with identification marks that last. Ink wears off. Micro-Metrics tried stamping a number into the tungsten-carbide but that often shatters the tip (tungsten-carbide is very hard but also brittle).

Here is the complete set of possible tips. You'll notice that the precision-ground faces are noticeably different. (Well, the 5X and 10X can be difficult to tell apart; more later on those two.)

If your Tooke Gage has the 'standard complement' of tips: the 1X, 2X, and 10X tips that come with most gauges (unless you requested a different set-up with your gauge), then placing the three tips side-by-side will make it pretty easy to tell them apart.



The 'cut-out' – the relief cut – is the rounded cut on the side of the tip. It should face the guide studs, when the tips are mounted correctly in the gauge or a cutting tip holder.

